



Subject

**NORDIC NET**

NS PREDIA

DIMENSIONAL DRAWING

|           |          |             |                        |
|-----------|----------|-------------|------------------------|
| Date      | Rev.     | Project no. | Dwg-no.                |
| Drawn by  | Rev.date |             |                        |
| Scale 1:1 | Project  | NS PREDIA   |                        |
|           |          |             | Filename NS PREDIA.dwg |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 730-000      |  |                    |
| Perforation: R 3,0 mm     |  |                    |
| Distribution: T 5,0 mm    |  |                    |
| Area of perforation: 33 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 12,13 |
| Thickness mm: 1,5         |  | Weigh kg/pc: 16,30 |
| Thickness mm:             |  | Weigh kg/pc:       |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 7305-001     |  |                    |
| Perforation: R 3,5 mm     |  |                    |
| Distribution: T 5,0 mm    |  |                    |
| Area of perforation: 44 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 10,00 |
| Thickness mm:             |  | Weigh kg/pc:       |
| Thickness mm:             |  | Weigh kg/pc:       |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 740-000      |  |                    |
| Perforation: R 4,0 mm     |  |                    |
| Distribution: T 5,5 mm    |  |                    |
| Area of perforation: 46 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 19,68 |
| Thickness mm:             |  | Weigh kg/pc:       |
| Thickness mm:             |  | Weigh kg/pc:       |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 740-020      |  |                    |
| Perforation: R 4,0 mm     |  |                    |
| Distribution: T 6,0 mm    |  |                    |
| Area of perforation: 40 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 10,68 |
| Thickness mm: 1,5         |  | Weigh kg/pc: 16,13 |
| Thickness mm:             |  | Weigh kg/pc:       |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: PREDIA 745-008        |  |                    |
| Perforation: R 4,5 mm       |  |                    |
| Distribution: U 15,0 x 15,0 |  |                    |
| Area of perforation: 7 %    |  |                    |
| Thickness mm: 1,5           |  | Weigh kg/pc: 24,81 |
| Thickness mm:               |  | Weigh kg/pc:       |
| Thickness mm:               |  | Weigh kg/pc:       |

|                           |  |                   |
|---------------------------|--|-------------------|
| Type: PREDIA 750-021      |  |                   |
| Perforation: R 5,0 mm     |  |                   |
| Distribution: T 6,5 mm    |  |                   |
| Area of perforation: 56 % |  |                   |
| Thickness mm: 1,0         |  | Weigh kg/pc: 7,79 |
| Thickness mm:             |  | Weigh kg/pc:      |
| Thickness mm:             |  | Weigh kg/pc:      |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 750-000      |  |                    |
| Perforation: R 5,0 mm     |  |                    |
| Distribution: T 7,5 mm    |  |                    |
| Area of perforation: 40 % |  |                    |
| Thickness mm: 0,7         |  | Weigh kg/pc: 7,45  |
| Thickness mm: 1,0         |  | Weigh kg/pc: 10,68 |
| Thickness mm: 1,5         |  | Weigh kg/pc: 16,13 |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 750-002      |  |                    |
| Perforation: R 5,0 mm     |  |                    |
| Distribution: T 8,0 mm    |  |                    |
| Area of perforation: 35 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 11,57 |
| Thickness mm: 1,5         |  | Weigh kg/pc: 17,36 |
| Thickness mm:             |  | Weigh kg/pc:       |



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|           |          |             | Filename NS PREDIA.dwg |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: PREDIA 750-003        |  |                    |
| Perforation: R 5,0 mm       |  |                    |
| Distribution: U 10,0 x 10,0 |  |                    |
| Area of perforation: 20 %   |  |                    |
| Thickness mm: 1,0           |  | Weigh kg/pc: 14,24 |
| Thickness mm:               |  | Weigh kg/pc:       |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: PREDIA 750-019        |  |                    |
| Perforation: R 5,0 mm       |  |                    |
| Distribution: U 12,5 x 12,5 |  |                    |
| Area of perforation: 13 %   |  |                    |
| Thickness mm: 1,5           |  | Weigh kg/pc: 23,47 |
| Thickness mm:               |  | Weigh kg/pc:       |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 760-000      |  |                    |
| Perforation: R 6,0 mm     |  |                    |
| Distribution: T 8,0 mm    |  |                    |
| Area of perforation: 51 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 9,01  |
| Thickness mm: 1,5         |  | Weigh kg/pc: 10,68 |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 770-000      |  |                    |
| Perforation: R 7,0 mm     |  |                    |
| Distribution: T 10,0 mm   |  |                    |
| Area of perforation: 44 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 10,68 |
| Thickness mm:             |  | Weigh kg/pc:       |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 780-000      |  |                    |
| Perforation: R 8,0 mm     |  |                    |
| Distribution: T 10,0 mm   |  |                    |
| Area of perforation: 58 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 7,68  |
| Thickness mm: 1,5         |  | Weigh kg/pc: 11,57 |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 780-001      |  |                    |
| Perforation: R 8,0 mm     |  |                    |
| Distribution: T 12,0 mm   |  |                    |
| Area of perforation: 40 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 10,68 |
| Thickness mm: 1,5         |  | Weigh kg/pc: 16,02 |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 810-000      |  |                    |
| Perforation: R 10,0 mm    |  |                    |
| Distribution: T 12,7 mm   |  |                    |
| Area of perforation: 56 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 8,01  |
| Thickness mm: 1,5         |  | Weigh kg/pc: 11,90 |

|                           |  |                   |
|---------------------------|--|-------------------|
| Type: PREDIA 810-044      |  |                   |
| Perforation: R 10,0 mm    |  |                   |
| Distribution: T 14,0 mm   |  |                   |
| Area of perforation: 46 % |  |                   |
| Thickness mm: 1,0         |  | Weigh kg/pc: 9,57 |
| Thickness mm:             |  | Weigh kg/pc:      |



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| Drawn by  | Rev.date |             |                        |
| Scale 1:1 | Project  | NS PREDIA   |                        |
|           |          |             | Filename NS PREDIA.dwg |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: <b>PREDIA 810-003</b> |  |                    |
| Perforation: R 10,0 mm      |  |                    |
| Distribution: T 15,0 mm     |  |                    |
| Area of perforation: 40 %   |  |                    |
| Thickness mm: 1,5           |  | Weigh kg/pc: 16,02 |
| Thickness mm:               |  | Weigh kg/pc:       |

|                             |  |                   |
|-----------------------------|--|-------------------|
| Type: <b>PREDIA 811-000</b> |  |                   |
| Perforation: R 11,0 mm      |  |                   |
| Distribution: T 14,5 mm     |  |                   |
| Area of perforation: 52 %   |  |                   |
| Thickness mm: 1,0           |  | Weigh kg/pc: 8,34 |
| Thickness mm:               |  | Weigh kg/pc:      |

|                             |  |                   |
|-----------------------------|--|-------------------|
| Type: <b>PREDIA 812-013</b> |  |                   |
| Perforation: R 12,0 mm      |  |                   |
| Distribution: T 15,55 mm    |  |                   |
| Area of perforation: 54 %   |  |                   |
| Thickness mm: 1,0           |  | Weigh kg/pc: 8,46 |
| Thickness mm:               |  | Weigh kg/pc:      |

|                             |  |                   |
|-----------------------------|--|-------------------|
| Type: <b>PREDIA 812-000</b> |  |                   |
| Perforation: R 12,0 mm      |  |                   |
| Distribution: T 16,0 mm     |  |                   |
| Area of perforation: 51 %   |  |                   |
| Thickness mm: 1,0           |  | Weigh kg/pc: 8,68 |
| Thickness mm:               |  | Weigh kg/pc:      |

|                             |  |                   |
|-----------------------------|--|-------------------|
| Type: <b>PREDIA 814-000</b> |  |                   |
| Perforation: R 14,0 mm      |  |                   |
| Distribution: T 16,5 mm     |  |                   |
| Area of perforation: 65 %   |  |                   |
| Thickness mm: 1,0           |  | Weigh kg/pc: 6,12 |
| Thickness mm:               |  | Weigh kg/pc:      |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: <b>PREDIA 815-006</b> |  |                    |
| Perforation: R 15,0 mm      |  |                    |
| Distribution: T 20,0 mm     |  |                    |
| Area of perforation: 51 %   |  |                    |
| Thickness mm: 1,0           |  | Weigh kg/pc: 8,90  |
| Thickness mm: 1,5           |  | Weigh kg/pc: 16,02 |

|                             |  |                   |
|-----------------------------|--|-------------------|
| Type: <b>PREDIA 816-000</b> |  |                   |
| Perforation: R 16,0 mm      |  |                   |
| Distribution: T 20,0 mm     |  |                   |
| Area of perforation: 58 %   |  |                   |
| Thickness mm: 1,0           |  | Weigh kg/pc: 7,79 |
| Thickness mm: 1,5           |  | Weigh kg/pc: 9,79 |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: <b>PREDIA 825-001</b> |  |                    |
| Perforation: R 25,0 mm      |  |                    |
| Distribution: T 39,0 mm     |  |                    |
| Area of perforation: 37 %   |  |                    |
| Thickness mm: 1,0           |  | Weigh kg/pc: 11,24 |
| Thickness mm:               |  | Weigh kg/pc:       |



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| Scale 1:1 | Project  | NS PREDIA   |                        |
|           |          |             | Filename NS PREDIA.dwg |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: PREDIA 404-000        |  |                    |
| Perforation: C 4,0 mm       |  |                    |
| Distribution: U-6,38 x 6,38 |  |                    |
| Area of perforation: 39 %   |  |                    |
| Thickness mm: 1,0           |  | Weigh kg/pc: 10,90 |
| Thickness mm:               |  | Weigh kg/pc:       |

|                           |  |                    |
|---------------------------|--|--------------------|
| Type: PREDIA 405-000      |  |                    |
| Perforation: C 5,0 mm     |  |                    |
| Distribution: U-7,5 x 7,5 |  |                    |
| Area of perforation: 44 % |  |                    |
| Thickness mm: 1,0         |  | Weigh kg/pc: 10,01 |
| Thickness mm: 1,5         |  | Weigh kg/pc: 15,02 |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: PREDIA 406-000        |  |                    |
| Perforation: C 6,0 mm       |  |                    |
| Distribution: U-10,0 x 10,0 |  |                    |
| Area of perforation: 36 %   |  |                    |
| Thickness mm: 1,0           |  | Weigh kg/pc: 11,68 |
| Thickness mm:               |  | Weigh kg/pc:       |

|                             |  |                   |
|-----------------------------|--|-------------------|
| Type: PREDIA 408-005        |  |                   |
| Perforation: C 8,0 mm       |  |                   |
| Distribution: U-10,0 x 10,0 |  |                   |
| Area of perforation: 64 %   |  |                   |
| Thickness mm: 1,0           |  | Weigh kg/pc: 6,56 |
| Thickness mm: 1,5           |  | Weigh kg/pc: 9,57 |

|                             |  |                   |
|-----------------------------|--|-------------------|
| Type: PREDIA 408-013        |  |                   |
| Perforation: C 8,0 mm       |  |                   |
| Distribution: U-11,0 x 11,0 |  |                   |
| Area of perforation: 53 %   |  |                   |
| Thickness mm: 1,0           |  | Weigh kg/pc: 8,57 |
| Thickness mm:               |  | Weigh kg/pc:      |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: PREDIA 408-004        |  |                    |
| Perforation: C 8,0 mm       |  |                    |
| Distribution: U-12,0 x 12,0 |  |                    |
| Area of perforation: 44 %   |  |                    |
| Thickness mm: 1,5           |  | Weigh kg/pc: 15,13 |
| Thickness mm:               |  | Weigh kg/pc:       |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: PREDIA 409-005        |  |                    |
| Perforation: C 9,0 mm       |  |                    |
| Distribution: U-34,0 x 34,0 |  |                    |
| Area of perforation: 7 %    |  |                    |
| Thickness mm: 1,5           |  | Weigh kg/pc: 24,81 |
| Thickness mm:               |  | Weigh kg/pc:       |

|                             |  |                    |
|-----------------------------|--|--------------------|
| Type: PREDIA 409-012        |  |                    |
| Perforation: C 9,2 mm       |  |                    |
| Distribution: U-38,0 x 38,0 |  |                    |
| Area of perforation: 6 %    |  |                    |
| Thickness mm: 1,5           |  | Weigh kg/pc: 25,14 |
| Thickness mm:               |  | Weigh kg/pc:       |



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|                               |                    |
|-------------------------------|--------------------|
| Type: PREDIA 409-013          |                    |
| Perforation: C 9,5 mm         |                    |
| Distribution: U-13,33 x 13,33 |                    |
| Area of perforation: 51 %     |                    |
| Thickness mm: 1,0             | Weigh kg/pc: 9,01  |
| Thickness mm: 1,5             | Weigh kg/pc: 13,46 |

|                             |                   |
|-----------------------------|-------------------|
| Type: PREDIA 410-002        |                   |
| Perforation: C 10,0 mm      |                   |
| Distribution: U-12,0 x 12,0 |                   |
| Area of perforation: 69 %   |                   |
| Thickness mm: 1,0           | Weigh kg/pc: 5,67 |
| Thickness mm: 1,5           | Weigh kg/pc: 8,57 |

|                             |                    |
|-----------------------------|--------------------|
| Type: PREDIA 415-000        |                    |
| Perforation: C 15,0 mm      |                    |
| Distribution: U-20,0 x 20,0 |                    |
| Area of perforation: 56 %   |                    |
| Thickness mm: 1,5           | Weigh kg/pc: 12,24 |
| Thickness mm:               | Weigh kg/pc:       |

|                      |              |
|----------------------|--------------|
| Type:                |              |
| Perforation:         |              |
| Distribution:        |              |
| Area of perforation: |              |
| Thickness mm:        | Weigh kg/pc: |
| Thickness mm:        | Weigh kg/pc: |

|                      |              |
|----------------------|--------------|
| Type:                |              |
| Perforation:         |              |
| Distribution:        |              |
| Area of perforation: |              |
| Thickness mm:        | Weigh kg/pc: |
| Thickness mm:        | Weigh kg/pc: |

|                      |              |
|----------------------|--------------|
| Type:                |              |
| Perforation:         |              |
| Distribution:        |              |
| Area of perforation: |              |
| Thickness mm:        | Weigh kg/pc: |
| Thickness mm:        | Weigh kg/pc: |

|                      |              |
|----------------------|--------------|
| Type:                |              |
| Perforation:         |              |
| Distribution:        |              |
| Area of perforation: |              |
| Thickness mm:        | Weigh kg/pc: |
| Thickness mm:        | Weigh kg/pc: |

|                      |              |
|----------------------|--------------|
| Type:                |              |
| Perforation:         |              |
| Distribution:        |              |
| Area of perforation: |              |
| Thickness mm:        | Weigh kg/pc: |
| Thickness mm:        | Weigh kg/pc: |



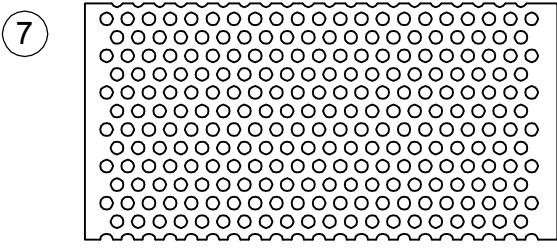
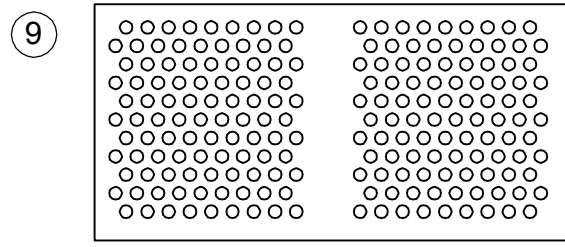
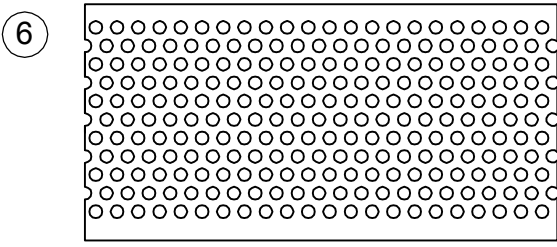
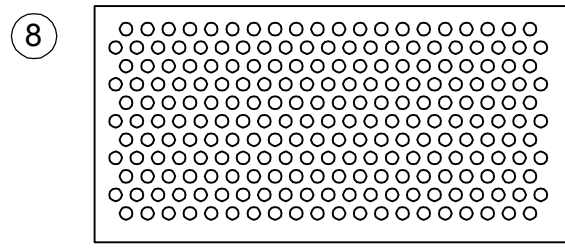
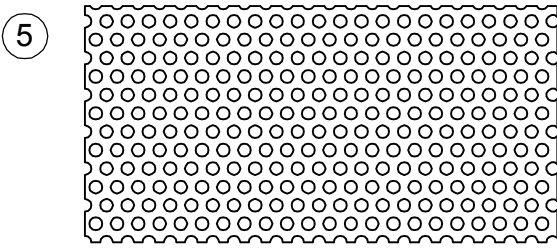
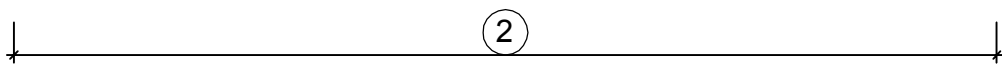
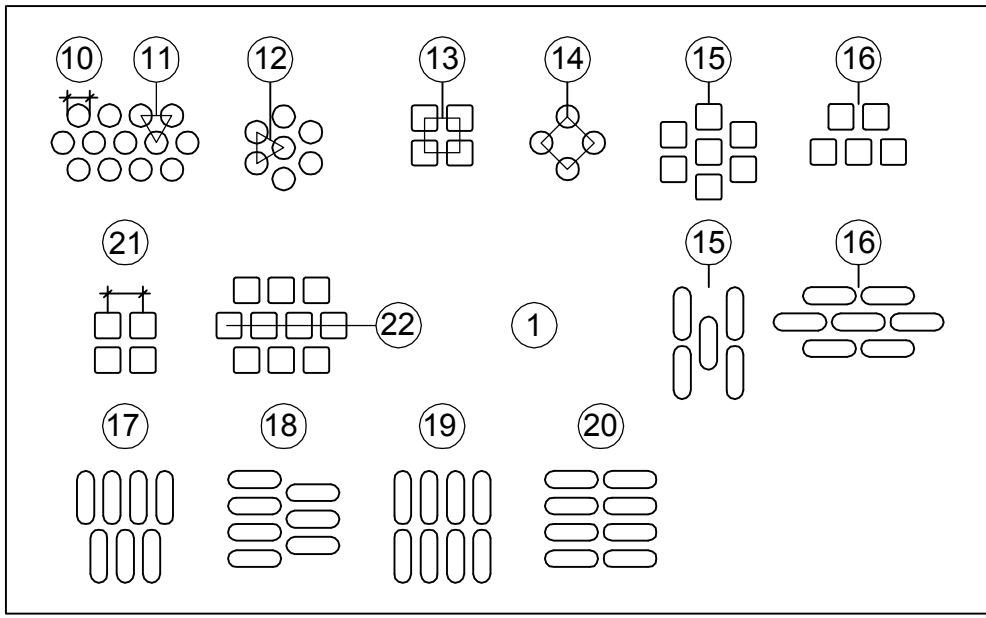
Subject

# NORDIC NET

NS PREDIA

DIMENSIONAL DRAWING

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|-----------|----------|-------------|------------------------|
| Date      | Rev.     | Project no. | Dwg-no.                |
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| Scale 1:1 | Project  |             | Filename NS PREDIA.dwg   |

## GUIDANCE

1. Perforated sheet
2. Length
3. Width
4. Sheet thickness
5. Perforated sheet without margins
6. Perforated sheet with margins on long sides
7. Perforated sheet with margins on short sides
8. Perforated sheet with margins
9. Area perforation
10. Hole size
11. Triangular pitch, longitudinal
12. Triangular pitch, transverse
13. Rectangular pitch
14. Diagonal pitch
15. Staggered pitch parallel to width
16. Staggered pitch parallel to length
17. End staggered pitch parallel to width
18. End staggered pitch parallel to length
19. Rectangular pitch parallel to width
20. Rectangular pitch parallel to length
21. Measure of pitch
22. Row of holes
23. Slot hole length
24. Slot hole width



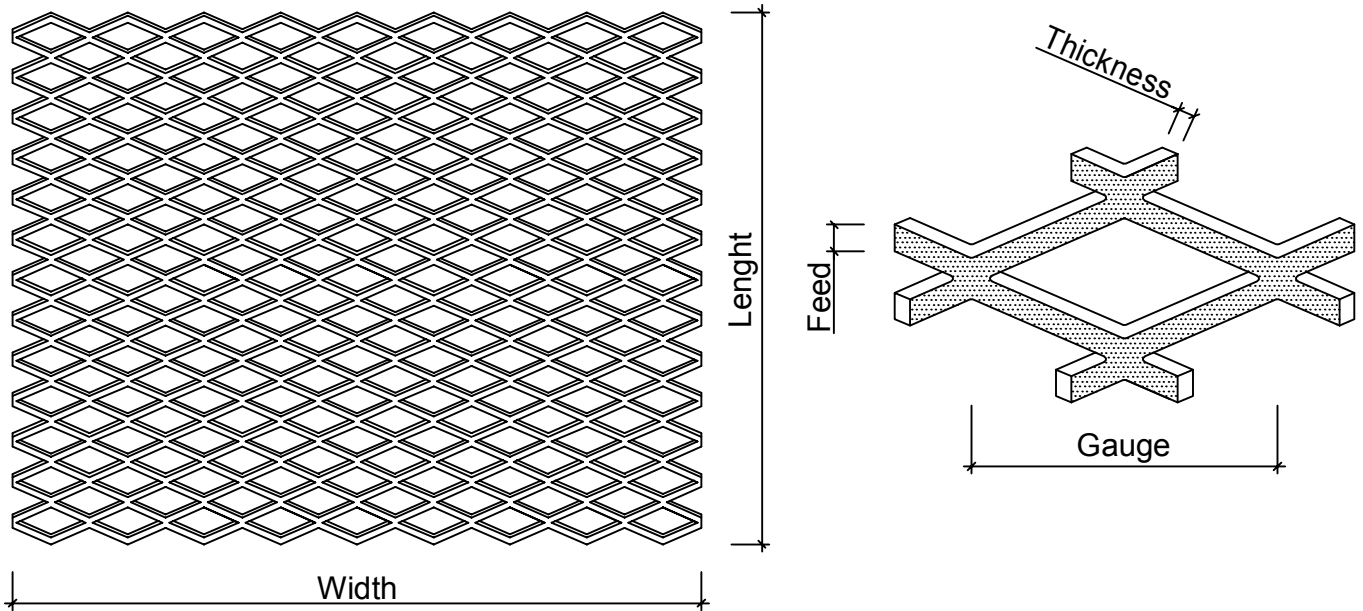
Subject

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NS PRENET  
DIMENSIONAL DRAWING**

|          |          |                        |                                 |
|----------|----------|------------------------|---------------------------------|
| Date     | Rev.     | Project no.            | Dwg-no.<br><br><b>NS PRENET</b> |
| Drawn by | Rev.date |                        |                                 |
| Scale    | Project  | Filename NS PRENET.dwg |                                 |

NORDIC PRENET:

MATERIAL OPTIONS, NORDIC STANDARD, NORDIC BROWN, NORDIC GREEN



**TECHNICAL DATA:**

| CODE         | OPENING mm: | FEED mm: | THICKESSES mm: | SIZE mm:    |
|--------------|-------------|----------|----------------|-------------|
| NET 10-1     | 7 x 4       | 1        | 1,0            | 1000 x 2000 |
| NET 20-2     | 15 x 8      | 2        | 1,0, 1,5       | 1000 x 2000 |
| NET 30-2     | 23 x 10     | 2        | 1,0, 1,5       | 1000 x 2000 |
| NET 30-3     | 23 x 10     | 3        | 1,0, 1,5       | 1000 x 2000 |
| NET 42,2-2,5 | 33 x 13     | 2,5      | 1,0, 1,5       | 1000 x 2000 |
| NET 42,2-2,5 | 33 x 13     | 3        | 1,0, 1,5       | 1000 x 2000 |
| NET 50-3     | 39 x 16     | 3        | 1,0, 1,5       | 1000 x 2000 |
| NET 60-3     | 50 x 22     | 3        | 1,0, 1,5       | 1000 x 2000 |
| NET 85-3     | 70 x 30     | 3        | 1,0, 1,5       | 1000 x 2000 |
|              |             |          |                |             |





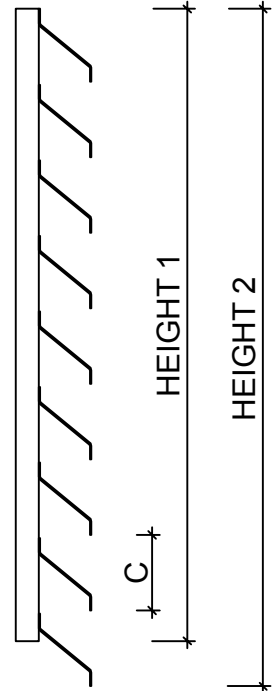
Subject

# NORDIC NET NS PRELUDE DIMENSIONAL DRAWING

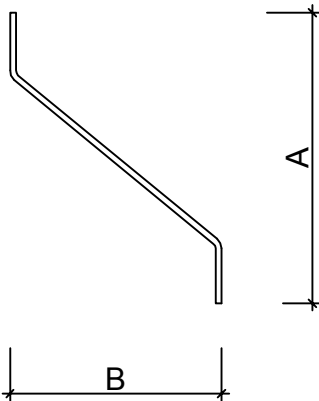
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|----------|---------|----------|-------------|-------------------------|
| Date     | 30.3.06 | Rev.     | Project no. | Dwg-no.                 |
| Drawn by |         | Rev.date |             | NS PRELUDE              |
| Scale    | 1:5     | Project  |             | Filename NS PRELUDE.dwg |

NORDIC PRELUDE:

MATERIAL OPTIONS: NORDIC STANDARD  
NORDIC BROWN  
NORDIC GREEN  
NORDIC ROYAL



WIDTH





Subject

**NORDIC NET**

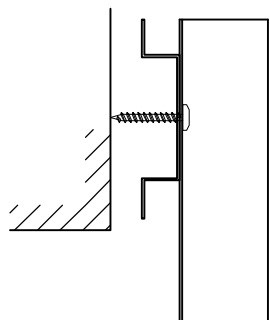
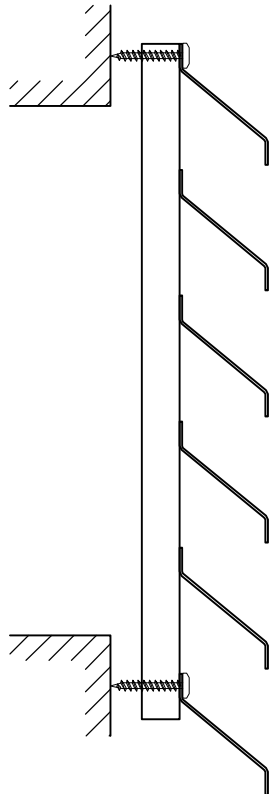
NS PRELUDE

DIMENSIONAL DRAWING

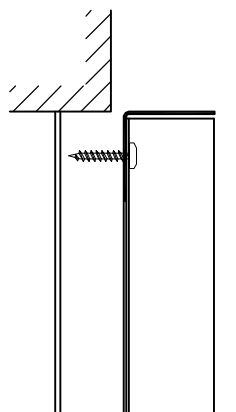
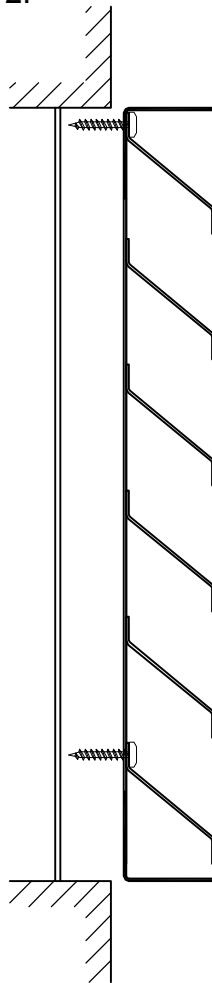
|                 |          |             |                            |
|-----------------|----------|-------------|----------------------------|
| Date<br>30.3.06 | Rev.     | Project no. | Dwg-no.<br><br>NS PRELUDE  |
| Drawn by        | Rev.date |             |                            |
| Scale<br>1:3    | Project  |             | Filename<br>NS PRELUDE.dwg |

FRAME OPTIONS:

TYPE 1:



TYPE 2:



TYPE 3:

